



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-OH
Job Sheet 176958



Part No: C10-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No: RA299 SN: 14251-02

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description:

14 IPP REV:A 18.01.30 NEW ISSUE DD VERF:DP

Bill of Materials

Job Routing

	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
			Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Small Fab-4		
1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		
1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		
1 pcs	5/18/18	5/18/18	0.00	0.00			
1 pcs	5/18/18	5/18/18			SKY002-VC	5	
1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging2		
1 pcs	5/18/18	5/18/18	0.00	0.00	QC6		
1 pcs	5/18/18	5/18/18			GRO002-VC	10	
1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging2		
1 pcs	5/18/18	5/18/18	0.00	0.00	QC6		
1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		
1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		
1 pcs	5/18/18	5/18/18	0.00	0.00	DC		
1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-2		
1 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

Copy blue file and create labels

LOCITE 648 (M138933) SAF-TEZE (M128063)
M138933 / M138828) CRASE AEROSHELL NO 7 (M138724)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-AR	C-Series Remote Hook 10,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	170-Small Fab	5049641
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	5047306
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	170-Small Fab	5042363
2595K2	Heat Shrink	1 ft (1 ea)	170-Small Fab	504447
32446	Crimp Terminal	2 Ea (2 ea)	170-Small Fab	5047075
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	170-Small Fab	5041618
600.1309	CANAM Plate ID Label	1 pcs (1 ea)	170-Small Fab	E 508105
600.1347	C10 Warning Label	1 Ea (1 ea)	170-Small Fab	502499
AN4-23A	Bolt	2 Ea (2 ea)	170-Small Fab	502499
AN6-31A	Bolt	6 Ea (6 ea)	170-Small Fab	5082931

C10-1	Side Plate Solenoid Side	1 Ea (1 ea)	170-Small Fab
G10-10-1	Actuator Shaft	1 Ea (1 ea)	170-Small Fab
C10-10-2	Actuator Pin	1 pcs (1 ea)	170-Small Fab
C10-10-3	Actuator Bushing	2 pcs (2 ea)	170-Small Fab
G10-11	Manual Release Knob	1 Ea (1 ea)	170-Small Fab
C10-12	Solenoid Assembly (Figure 4)	1 Ea (1 ea)	170-Small Fab
C10-12-0	Solenoid	1 Ea (1 ea)	170-Small Fab
C10-12-1	Spring Pin	1 pcs (1 ea)	170-Small Fab
C10-2	Side Plate - MRK	1 Ea (1 ea)	170-Small Fab
C10-21-1	Clock Spring	2 pcs (2 ea)	170-Small Fab
C10-21-2	Spring Cover	2 Ea (2 ea)	170-Small Fab
C10-21-4	Lock Washer	8 Ea (8 ea)	170-Small Fab
C10-22	Lock Bumper	3 Ea (3 ea)	170-Small Fab
C10-23	Keeper Weldment	1 Ea (1 ea)	170-Small Fab
C10-23-1	Keeper Spacer	1 Ea (1 ea)	170-Small Fab
C10-23-2	Keeper Spring	1 pcs (1 ea)	170-Small Fab
C10-23-3	Keeper Bushing	2 Ea (2 ea)	170-Small Fab
C10-3	Load Beam Bumper	1 Ea (1 ea)	170-Small Fab
G10-4	Lock	1 Ea (1 ea)	170-Small Fab
C10-4-10 P	Spring Anchor Spring Pin	2 pcs (2 ea)	170-Small Fab
C10-4-11	Lock Shaft	1 Ea (1 ea)	170-Small Fab
G10-4-2	Lower Lock Roller	1 Ea (1 ea)	170-Small Fab
C10-4-3	Upper Lock Roller	1 Ea (1 ea)	170-Small Fab
C10-4-4	Upper Lock Roller Shaft	1 Ea (1 ea)	170-Small Fab
G10-4-5	Lower Lock Roller Shaft	1 Ea (1 ea)	170-Small Fab
C10-4-6	Lock Spring	1 pcs (1 ea)	170-Small Fab
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	170-Small Fab
C10-4-8	Lock Bushing	2 Ea (2 ea)	170-Small Fab
C10-4-9 P	Upper Roller DU Bearing	1 pcs (1 ea)	170-Small Fab
G10-41	Stain Relief Connector	1 Ea (1 ea)	170-Small Fab
C10-5A	Load Beam Assembly	1 Ea (1 ea)	170-Small Fab
C10-7	Locating Pin	3 pcs (3 ea)	170-Small Fab
C10-8	Trunnion Bushing	2 Ea (2 ea)	170-Small Fab
C10-9-1	Latch	1 Ea (1 ea)	170-Small Fab
C10-9-2	Latch Bearing Torrington	1 Ea (1 ea)	170-Small Fab
C10-9-4	Latch Shaft Bearing	2 Ea (2 ea)	170-Small Fab
C10-9-5	Latch Shaft	1 Ea (1 ea)	170-Small Fab
C10-9-6	Latch Return Spring	2 Ea (2 ea)	170-Small Fab
C2-14-2	Label Rivets	2 Ea (2 ea)	170-Small Fab
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	170-Small Fab
C45-12-6	Retaining Ring	2 Ea (2 ea)	170-Small Fab
C45-8-4	Solenoid Cover Gasket	2 Ea (1 ea)	170-Small Fab
C45-8-5	Solenoid Cover	1 Ea (1 ea)	170-Small Fab
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab
EL314-SJTOW	3 Wire	1 ft (1 ea)	170-Small Fab
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	170-Small Fab
MS21083N4	Nut	2 Ea (2 ea)	170-Small Fab
MS27039-4-08	Screw	1 Ea (1 ea)	170-Small Fab
NAS1149F0432P	Washer	2 Ea (2 ea)	170-Small Fab
NAS1149F0463P	Washer	3 Ea (3 ea)	170-Small Fab
NAS1149F0632P	Washer	12 Ea (12 ea)	170-Small Fab

C45-8-2-4P SPACER

AN4-24A BOLT

MS27039-4-10 SCREW

1

2

1

S068045
S068865

S038404
S076184

S079563
S060651
S029201
S085088

S029208

S029210
S029212

S068048
S068019
S060579
S029218

S072755
S068715

S083529
S077378

S046015

S066110
S054986
S029326

S047767
S047767
S066110
S03922

S05055-1
S070780
S048297
S029335

8FM137371-1

FM135613.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation 170-Small Fab	C10	1	0	0
	188-FPSS-1/4-20-3/8	2	204	0
	188-FPSS-1032-1/4	2	143	0
	188-SHCS-1032-3/4	8	252	0
	2595K2	1	26	0
	32446	2	658	0
	32448	2	159	0
	600.1309	1	100	0
	600.1347	1	0	0
	AN4-23A	2	582	0
	AN6-31A	6	104	0
	C10-1	1	0	0
	C10-10-1	1	4	0
	C10-10-2	1	99	0
	C10-10-3	2	36	0
	C10-11	1	0	0
	C10-12	1	5	0
	C10-12-0	1	0	0
	C10-12-1	1	99	0
	C10-2	1	0	0
	C10-21-1	2	52	0
	C10-21-2	2	0	0
	C10-21-4	8	228	0
	C10-22	3	36	0
	C10-23	1	0	0
	C10-23-1	1	56	0
	C10-23-2	1	48	0
	C10-23-3	2	0	0
	C10-3	1	9	0
	C10-4	1	0	0
	C10-4-10	2	98	0
	C10-4-11	1	24	0
	C10-4-2	1	0	0
	C10-4-3	1	0	0
	C10-4-4	1	0	0
	C10-4-5	1	0	0
	C10-4-6	1	23	0
	C10-4-7	1	14	0
	C10-4-8	2	34	0
	C10-4-9	1	19	0
	C10-41	1	48	0
	C10-5A	1	0	0
	C10-7	3	97	0
	C10-8	2	28	0
	C10-9-1	1	13	0
	C10-9-2	1	14	0
	C10-9-4	2	28	0
	C10-9-5	1	0	0
	C10-9-6	2	39	0
	C2-14-2	2	196	0
	C3-12-6	2	61	0
	C45-12-6	2	84	0
	C45-8-4	1	12	0
	C45-8-5	1	10	0
	EL-PLUG-M	1	79	0
	EL314-SJTOW	1	838	0
	MS21044N6	6	86	0
	MS21083N4	2	264	0
	MS27039-4-08	1	77	0
	NAS1149F0432P	2	2,581	0
	NAS1149F0463P	3	691	0
	NAS1149F0632P	12	566	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

C10-OH
Job Sheet 176958



Part No: C10-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No: RA299 SN: 14251-02

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description:

Note: O&OPM-C10 REV.4 IPP REV:A 18.01.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		A.P
120	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		SB
130	Customer Acceptance	1 pcs	5/18/18	5/18/18	0.00	0.00			
140	Outsource	1 pcs	5/18/18	5/18/18			GRO002-VC	10.00	16.5
150	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging2		PO040417
160	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC6		38
170	Small Fab	1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		9-89
180	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		
185	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC		
190	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

185 - Photocopy blue file and create labels

7 Groupe Altech PO040417 - CT 18-7-5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-AR	C-Series Remote Hook 10,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	170-Small Fab	
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	170-Small Fab	
2595K2	Heat Shrink	1 ft (1 ea)	170-Small Fab	
32446	Crimp Terminal	2 Ea (2 ea)	170-Small Fab	
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	170-Small Fab	
600.1309	CANAM Plate ID Label	1 pcs (1 ea)	170-Small Fab	
600.1347	C10 Warning Label	1 (1 ea)	170-Small Fab	
AN4-23A	Bolt	2 Ea (2 ea)	170-Small Fab	
AN6-31A	Bolt	6 Ea (6 ea)	170-Small Fab	
C10-1	Side Plate Solenoid Side	1 Ea (1 ea)	170-Small Fab	
C10-10-1	Actuator Shaft	1 Ea (1 ea)	170-Small Fab	
C10-10-2	Actuator Pin	1 pcs (1 ea)	170-Small Fab	
C10-10-3	Actuator Bushing	2 pcs (2 ea)	170-Small Fab	

Plex 5/3/18 1:23 PM Dart.Gagnon.Michelle



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Hewlett, ON K6A 1K7
CANADA
Tel: 1 813 632-5200
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www.dartaero.com

Container No: S069141



Part: C10

Job No: 176958

Serial No/Batch: S069141

Revision: 4

Inspector:

Date: 05/07/18

*C10-11	Manual Release Knob	1 Ea (1 ea)	170-Small Fab
C10-12	Solenoid Assembly (Figure 4)	1 Ea (1 ea)	170-Small Fab
C10-12-0	Solenoid	1 Ea (1 ea)	170-Small Fab
C10-12-1	Spring Pin	1 pcs (1 ea)	170-Small Fab
C10-2	Side Plate - MRK	1 Ea (1 ea)	170-Small Fab
C10-21-1	Clock Spring	2 pcs (2 ea)	170-Small Fab
C10-21-2	Spring Cover	2 Ea (2 ea)	170-Small Fab
C10-21-4	Lock Washer	8 Ea (8 ea)	170-Small Fab
C10-22	Lock Bumper	3 Ea (3 ea)	170-Small Fab
C10-23	Keeper Weldment	1 Ea (1 ea)	170-Small Fab
C10-23-1	Keeper Spacer	1 Ea (1 ea)	170-Small Fab
C10-23-2	Keeper Spring	1 pcs (1 ea)	170-Small Fab
C10-23-3	Keeper Bushing	2 Ea (2 ea)	170-Small Fab
C10-3	Load Beam Bumper	1 Ea (1 ea)	170-Small Fab
C10-4	Lock	1 Ea (1 ea)	170-Small Fab
C10-4-10	Spring Anchor Spring Pin	2 pcs (2 ea)	170-Small Fab
C10-4-11	Lock Shaft	1 Ea (1 ea)	170-Small Fab
C10-4-2	Lower Lock Roller	1 Ea (1 ea)	170-Small Fab
C10-4-3	Upper Lock Roller	1 Ea (1 ea)	170-Small Fab
C10-4-4	Upper Lock Roller Shaft	1 Ea (1 ea)	170-Small Fab
C10-4-5	Lower Lock Roller Shaft	1 Ea (1 ea)	170-Small Fab
C10-4-6	Lock Spring	1 pcs (1 ea)	170-Small Fab
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	170-Small Fab
C10-4-8	Lock Bushing	2 Ea (2 ea)	170-Small Fab
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	170-Small Fab
C10-41	Stain Relief Connector	1 Ea (1 ea)	170-Small Fab
C10-5A	Load Beam Assembly	1 Ea (1 ea)	170-Small Fab
C10-7	Locating Pin	3 pcs (3 ea)	170-Small Fab
C10-8	Trunnion Bushing	2 pcs (2 ea)	170-Small Fab
C10-9-1	Latch	1 Ea (1 ea)	170-Small Fab
C10-9-2	Latch Bearing Torrington	1 Ea (1 ea)	170-Small Fab
C10-9-4	Latch Shaft Bearing	2 pcs (2 ea)	170-Small Fab
C10-9-5	Latch Shaft	1 Ea (1 ea)	170-Small Fab
C10-9-6	Latch Return Spring	2 Ea (2 ea)	170-Small Fab
C2-14-2	Label Rivets	2 Ea (2 ea)	170-Small Fab
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	170-Small Fab
C45-12-6	Retaining Ring	2 Ea (2 ea)	170-Small Fab
C45-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	170-Small Fab
C45-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	170-Small Fab
C45-8-5	Solenoid Cover	1 Ea (1 ea)	170-Small Fab
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab
EL314-SJTOW	3 Wire	1 ft (1 ea)	170-Small Fab
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	6 Ea (6 ea)	170-Small Fab
MS21083N4	Nut	2 Ea (2 ea)	170-Small Fab
MS27039-4-08	Screw	1 Ea (1 ea)	170-Small Fab
NAS1149F0432P	Washer	2 Ea (2 ea)	170-Small Fab
NAS1149F0463P	Washer	3 Ea (3 ea)	170-Small Fab
NAS1149F0632P	Washer	12 Ea (12 ea)	170-Small Fab

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C10	1	0	0
170-Small Fab	188-FPSS-1/4-20-3/8	2	182	0
	188-FPSS-1032-1/4	2	104	0
	188-SHCS-1032-3/4	8	284	0
	2595K2	1	30	0
	32446	2	100	0
	32448	2	173	0
	600.1309	1	0	0
	600.1347	1	0	0
	AN4-23A	2	600	0
	AN6-31A	6	38	0
	C10-1	1	0	0
	C10-10-1	1	0	0
	C10-10-2	1	100	0
	C10-10-3	2	0	0
	C10-11	1	0	0
	C10-12	1	0	0
	C10-12-0	1	0	0
	C10-12-1	1	100	0
	C10-2	1	0	0
	C10-21-1	2	0	0
	C10-21-2	2	0	0
	C10-21-4	8	76	0
	C10-22	3	17	0
	C10-23	1	0	0
	C10-23-1	1	0	0
	C10-23-2	1	54	0
	C10-23-3	2	0	0
	C10-3	1	0	0
	C10-4	1	0	0
	C10-4-10	2	100	0
	C10-4-11	1	1	0
	C10-4-2	1	0	0
	C10-4-3	1	0	0
	C10-4-4	1	0	0
	C10-4-5	1	0	0
	C10-4-6	1	24	0
	C10-4-7	1	15	0
	C10-4-8	2	21	0
	C10-4-9	1	0	0
	C10-41	1	21	0
	C10-5A	1	0	0
	C10-7	3	30	0
	C10-8	2	0	0
	C10-9-1	1	0	0
	C10-9-2	1	6	0
	C10-9-4	2	0	0
	C10-9-5	1	0	0
	C10-9-6	2	17	0
	C2-14-2	2	264	0
	C3-12-6	2	46	0
	C45-12-6	2	48	0
	C45-8-4	2	1	0
	C45-8-5	1	14	0
	EL-PLUG-M	1	56	0
	EL314-SJTOW	1	1,007	0
	MS21044N6	6	68	0
	MS21083N4	2	274	0
	MS27039-4-08	1	86	0
	NAS1149F0432P	2	1,973	0
	NAS1149F0463P	3	466	0
	NAS1149F0632P	12	643	0

Part Specifications

Specifications could not be found.

Inspection Sheet Complete RA299

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C10-AR	14251-02	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S066847	OVERHAUL
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040197

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040197
PO Date: 6/13/18
Due Date: 6/28/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1	177402	C2-OH	C-Series Remote Hook 2,000 lbs Lift Capacity	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
2	176843	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
	176988			Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
	178053			Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
Sub Total:						3	0	3		\$534.00	
3	176958	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
	177403			Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
Sub Total:						2	0	2		\$356.00	
4	176846	C20-OH	C-Series Remote Hook 20,000 lb Lift Capacity	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
5	176289	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
	176955			Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00	
Sub Total:						2	0	2		\$356.00	
									Grand Total:	\$1,602.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

NDT MWO36497 , 9 ASSEMBLIES**Task: 1 MWO36497****Problem:**

CARRY OUT NDT.ON :

2 C-SERIES REMOTE HOOK P/N : C10-OH , J/S : 177403 , 176958
1 C-SERIES REMOTE HOOK P/N : C2-OH J/S : 177402 ✓
3 C-SERIES REMOTE HOOK P/N : C3-OH J/S : 176843 , 176988 , 178053 ✓
1 C-SERIES REMOTE HOOK P/N : C20-OH J/S : 176846 ✓
2 C-SERIES REMOTE HOOK P/N : C60-OH J/S : 176289 , 176955 ✓

Action Taken:

LIQUID PENETRANT & MAGNETIC PARTICLES INSPECTION CARRIED OUT AS PER ASTM ASTM E-1444M-16 & E-1417M-16

CRACK FOUND ON : IDENTIFIED PART WITH RED TAG IN J/S : 176289

MAGBENCH S/N 208123 CAL DUE: 7-JULY-2018

POWDER 14A BATCH# MPO13600

CARRIER II BATCH# MPO13923

BLACK LIGHT - M20186

PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030 , DEV. MPO15030 , EMU.(ZR-10B,MPO15896) BLACK LIGHT - M20186

Total For This Task:**.00**

NDT MWO36497 , 9 ASSEMBLIES - Fixed Labor

1**1,602.00****Labor:****1,602.00****NDT MWO36497 , 9 ASSEMBLIES Total:****1,602.00****Totals:****Sub-Total:****1,602.00 CAD****GST:****80.10 CAD****QST:****159.80 CAD****Total Charges:****1,841.90 CAD**

G.S.T. Registration Number 14149 4898 RT0001

Q.S.T. Registration Number 1019297914 TQ0001

BC P.S.T. Registration number: PST-1008-4786

**DAS
38
9-89**

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36497	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO40197
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON :**

- 2 C-SERIES REMOTE HOOK P/N : C10-OH , J/S : 177403 , 176958
- 1 C-SERIES REMOTE HOOK P/N : C2-OH J/S : 177402
- 3 C-SERIES REMOTE HOOK P/N : C3-OH J/S : 176843 , 176988 , 178053
- 1 C-SERIES REMOTE HOOK P/N : C20-OH J/S : 176846
- 2 C-SERIES REMOTE HOOK P/N : C60-OH J/S : 176289 , 176955

Action Taken:	Date:	Initial/Stamp:
LIQUID PENETRANT & MAGNETIC PARTICLES INSPECTION CARRIED OUT AS PER ASTM ASTM E-1444M-16 & E-1417M-16 CRACK FOUND ON : IDENTIFIED PART WITH RED TAG IN J/S : 176289 MAGBENCH S/N 208123 CAL DUE: 7-JULY-2018 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO13923 BLACK LIGHT - M20186 PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030 , DEV. MPO15030 , EMU.(ZR-10B,MPO15896) BLACK LIGHT - M20186	JUN 22 2018	LM DOT-APP 278 53-89

DAS
38
9-89

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: LUCA MARCHETTA	DOT-APP 278 53-89	JUN 22 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040417**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040417
PO Date: 7/5/18
Due Date: 7/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176958	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity Nickel Plating	Firmed	-	7/12/18	1 pcs	0 pcs	1 pcs	\$300.00/pcs	\$300.00
	177403			Firmed	-	7/12/18	1 pcs	1 X 0 pcs	1 pcs	\$300.00/pcs	\$300.00
Sub Total:							2	0	2		\$600.00

Grand Total: \$600.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/10/18 10:04 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010865-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010865 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
13-Jul-2018		Aman		040417				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C10-OH Rev.	C10-OH 01 - E-NIC STEEL 500 [E-NICKEL STEEL 500] 0.0009 TO 0.0011	E-NICKEL-500 LOT	2	2 ✓	0	0	0

Notes Additionnelles / Additional Notes

2 box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

[Signature]
Michelle

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Remote Cargo Hook Test Form

C10

Work Order 176958

Customer 5719

Serial Number 14251-02

Date 2018/11/01

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	25,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	5,000	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	10,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	7,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	5,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	2,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 Amp.	PASS
1	10,000	Electircal, 20 volts	Current shall not exceed 11.3A	8.0 Amp.	PASS
1	10,000	Electircal, 28 volts	Current shall not exceed 15.8A	11.0 Amp.	PASS
1	10,000	Manual		N/A	PASS
1	10,000	Impact Test	Impact shackle 10 times, shall not release	N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.8 Ohms	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

Test Conducted By ALAIN PATRY
Technician

Signature: Sylvie Bouchon
QC 5 Small FAB / QA

Submit